1. General Description

A: SPECIFICATION

1. REAR DIFFERENTIAL

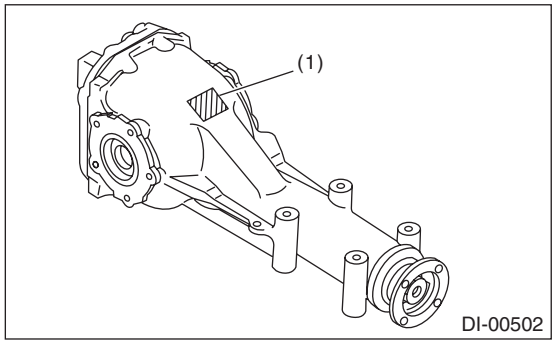
When replacing a rear differential assembly, select the correct one according to the following table.

NOTE:
• Using a different rear differential assembly will cause the drive train and tires to drag or emit abnormal noise.
• For option code, refer to “ID” section. <Ref. to ID-2, IDENTIFICATION, Identification.>

Model	2.0 L non-turbo		
	CVT	5MT	
		Except for XV model	XV model
Rear differential type	VA1-type	T-type	
Identification	XD	T2	TP
LSD type	—		
Type of gear	Hypoid gear		
Gear ratio (number of gear teeth)	3.700 (37/10)	4.111 (37/9)	4.444 (40/9)
Oil capacity	0.8 L (0.8 US qt, 0.7 Imp qt)		
Rear differential gear oil	GL–5 (75W-90)		

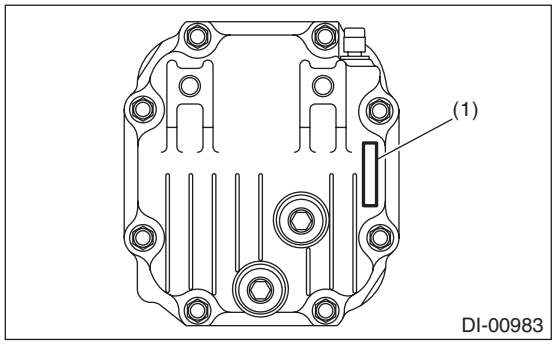
2. IDENTIFICATION

Identification positions are shown in the following figures. For details concerning identification, refer to the “ID” section.
• T-type



(1) Identification

• VA1-type

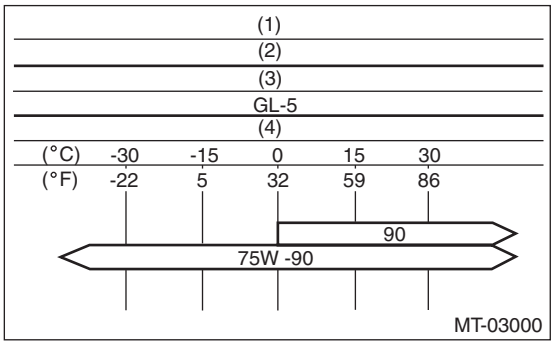


(1) Identification

3. REAR DIFFERENTIAL GEAR OIL

Recommended gear oil:
GL–5 (75W–90) or equivalent

CAUTION:
Each oil manufacturer has its base oil and additives. Thus, do not mix two or more brands.



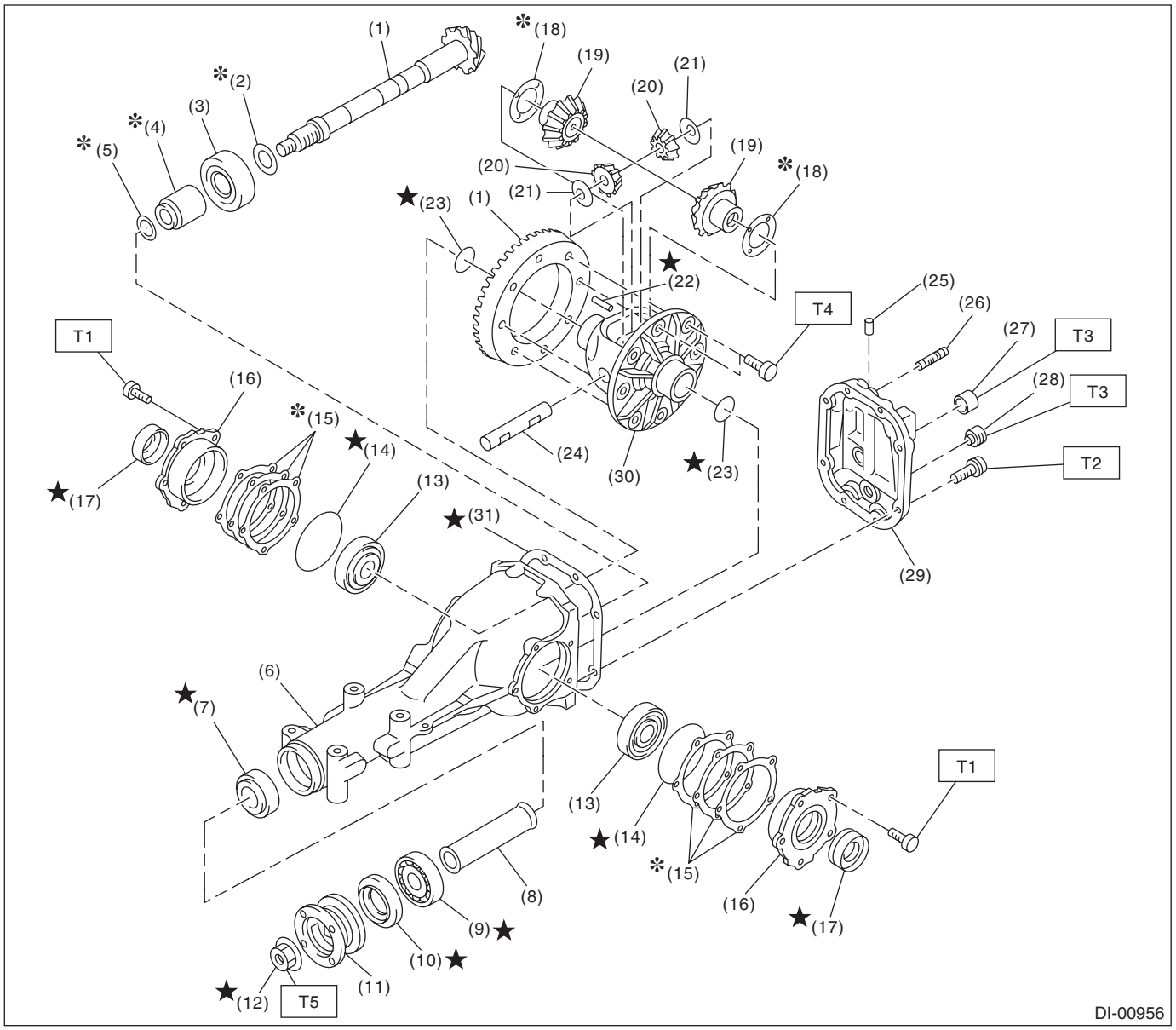
(1) Item
(2) Rear differential gear oil
(3) API classification
(4) SAE viscosity No. and applicable temperature

4. SERVICE DATA

Drive pinion bearing preload (for new bearing)	Measured with spring measurement (measured from the companion flange bolt)	N (kgf, lbf)	T-type	18.1 — 38.8 (1.8 — 4.0, 4.1 — 8.7)
			VA1-type	12.7 — 32.2 (1.3 — 3.3, 2.9 — 7.2)
	Measured with torque wrench	N·m (kgf-m, ft-lb)	T-type	0.69 — 1.47 (0.07 — 0.15, 0.51 — 1.08)
			VA1-type	0.48 — 1.22 (0.05 — 0.12, 0.35 — 0.90)
Side gear backlash		mm (in)	T-type	0.10 — 0.20 (0.004 — 0.008)
			VA1-type	0.05 — 0.15 (0.002 — 0.006)
Hypoid driven gear backlash		mm (in)	T-type	0.10 — 0.20 (0.004 — 0.008)
			VA1-type	0.10 — 0.15 (0.004 — 0.006)
Hypoid driven gear runout on its back surface		mm (in)	T-type	0.05 (0.002)
Total preload (measured from the companion flange bolt hole)		N (kgf, lbf)	T-type	20.7 — 54.4 (2.1 — 5.5, 4.7 — 12.2)
Companion flange mating surface runout			mm (in)	0.08 (0.003)
Companion flange runout on its inner side			mm (in)	0.08 (0.003)

B: COMPONENT

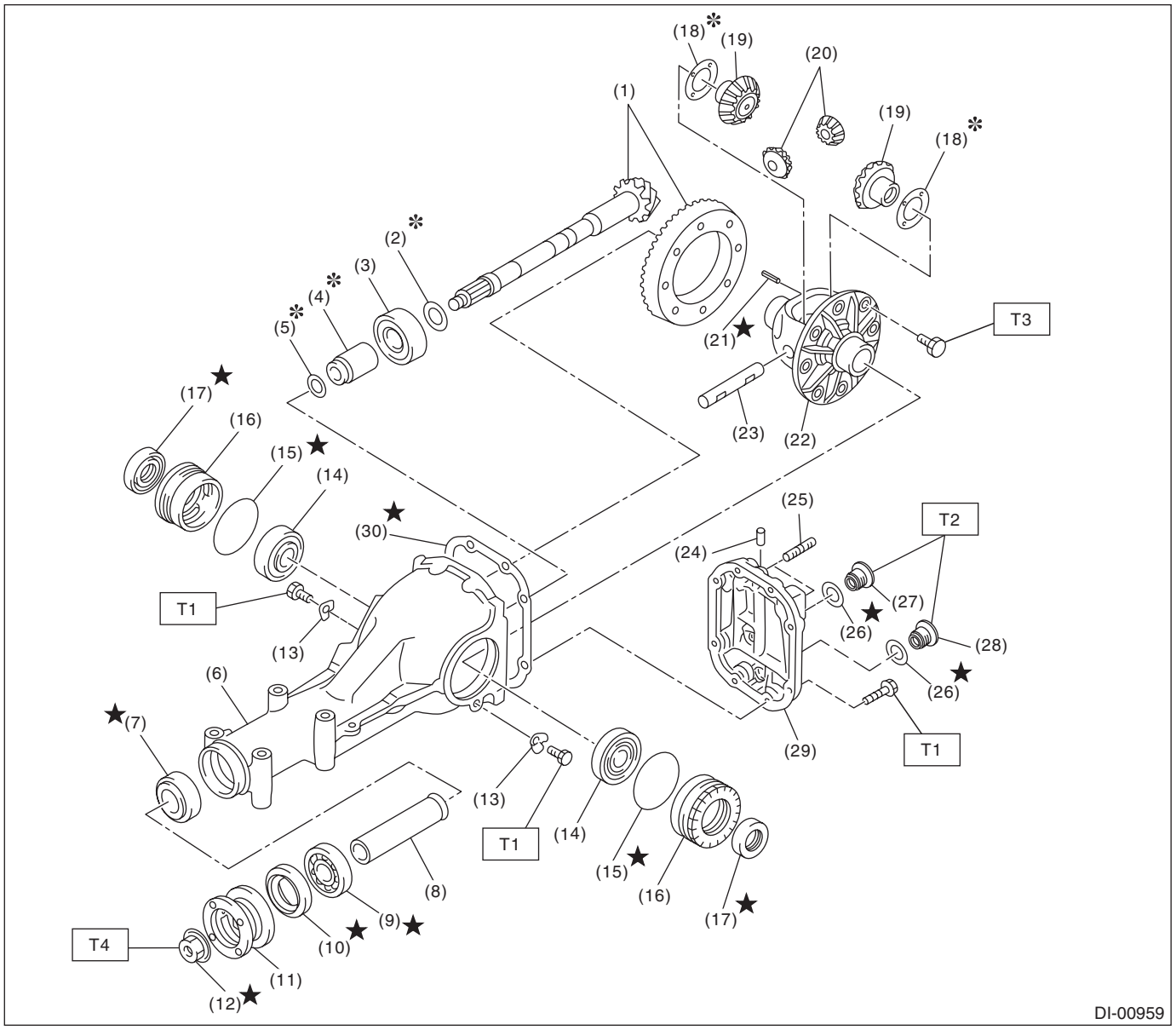
1. REAR DIFFERENTIAL (T-TYPE)



(1) Hypoid driven gear and drive pinion set
(2) Pinion height adjusting washer
(3) Rear bearing
(4) Preload adjusting spacer
(5) Preload adjusting washer
(6) Differential carrier
(7) Front bearing
(8) Spacer
(9) Pilot bearing
(10) Front oil seal
(11) Companion flange
(12) Self-locking nut
(13) Side bearing
(14) O-ring
(15) Side retainer shim
(16) Side retainer
(17) Side oil seal
(18) Side gear thrust washer
(19) Side gear
(20) Pinion mate gear
(21) Pinion mate gear washer
(22) Pinion shaft lock pin
(23) Snap ring
(24) Pinion mate shaft
(25) Air breather cap
(26) Stud bolt
(27) Filler plug
(28) Drain plug
(29) Rear cover
(30) Differential case
(31) Gasket

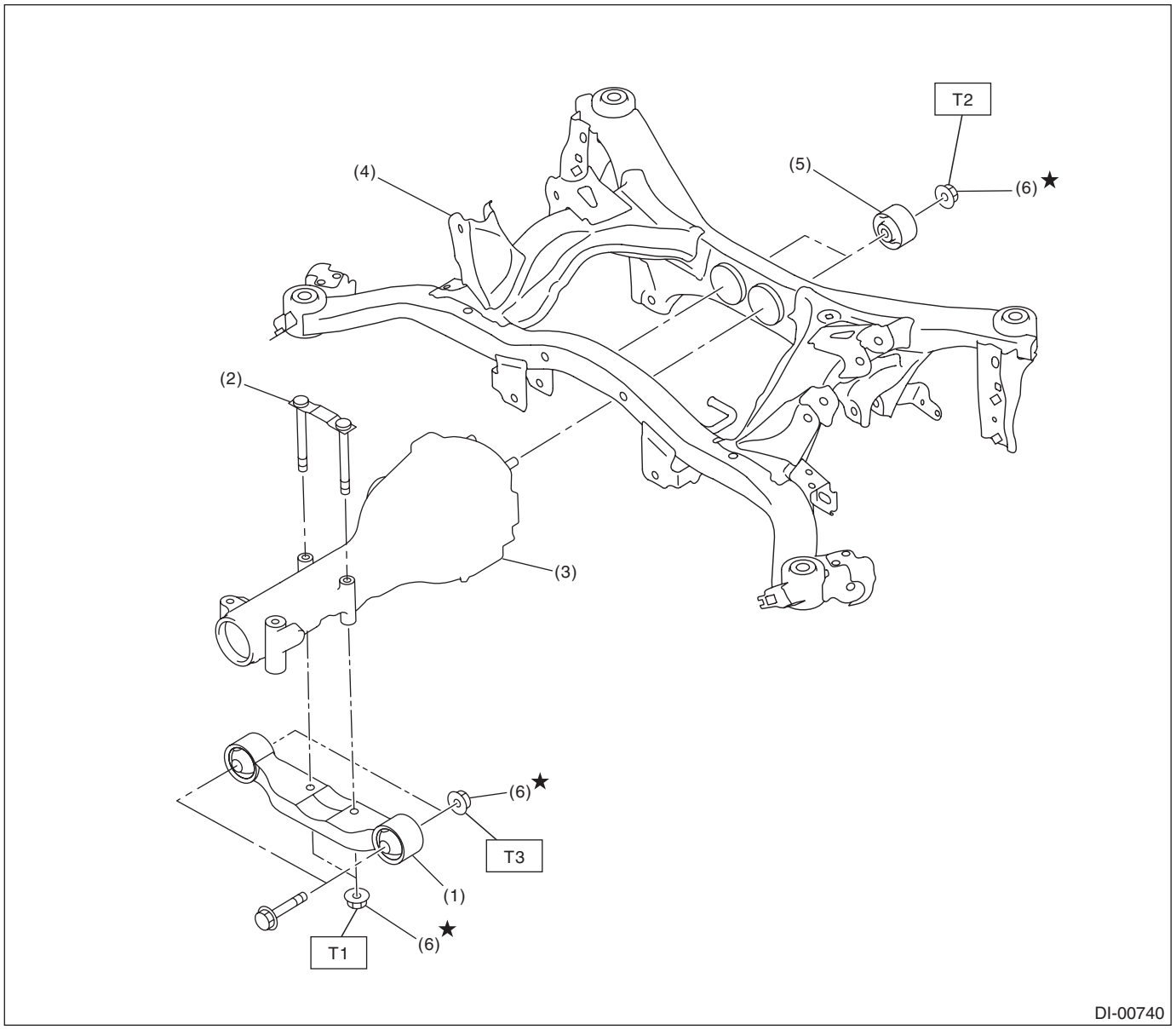
Tightening torque: N·m (kgf-m, ft-lb)
T1: 10.5 (1.1, 7.7)
T2: 29.5 (3.0, 21.8)
T3: 49 (5.0, 36.1)
T4: 103 (10.5, 76.0)
T5: 181.5 (18.5, 133.9)

2. REAR DIFFERENTIAL (VA1-TYPE)



(1)	Hypoid driven gear and drive pinion set	(13)	Lock plate	(25)	Stud bolt
(2)	Pinion height adjusting washer	(14)	Side bearing	(26)	Gasket
(3)	Rear bearing	(15)	O-ring	(27)	Filler plug
(4)	Preload adjusting spacer	(16)	Side retainer	(28)	Drain plug
(5)	Preload adjusting washer	(17)	Side oil seal	(29)	Rear cover
(6)	Differential carrier	(18)	Side gear thrust washer	(30)	Gasket
(7)	Front bearing	(19)	Side gear		
(8)	Spacer	(20)	Pinion mate gear	***Tightening torque: N·m (kgf-m, ft-lb)***	
(9)	Pilot bearing	(21)	Spring pin	***T1:***	***25 (2.5, 18.4)***
(10)	Front oil seal	(22)	Differential case	***T2:***	***50 (5.1, 36.9)***
(11)	Companion flange	(23)	Pinion mate shaft	***T3:***	***<Ref. to DI-44, ASSEMBLY, Rear Differential (VA-type).>***
(12)	Self-locking nut	(24)	Air breather cap	***T4:***	***191 (19.5, 140.9)***

3. REAR DIFFERENTIAL MOUNTING SYSTEM



(1)	Rear differential front member	(4)	Rear sub frame	
(2)	Rear differential member plate	(5)	Rear differential mount bushing	
(3)	Rear differential ASSY	(6)	Self-locking nut	

Tightening torque: N·m (kgf-m, ft-lb)
T1: 50 (5.1, 36.9)
T2: 70 (7.1, 51.6)
T3: 110 (11.2, 81.1)

C: CAUTION

- When performing any work, always wear work clothes, a work cap and protective shoes. Additionally, wear a helmet, protective goggles, etc. if necessary.
- Remove contamination including dirt and corrosion before removal, installation, disassembly or assembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- When performing a repair, identify the cause of trouble and avoid unnecessary removal, disassembly and replacement.
- Use SUBARU genuine grease, the recommended or equivalent. Do not mix up grease etc. with that of different grades or manufacturers.
- Do not secure a part in a vise directly. Place cushioning materials such as wood pieces, blocks, aluminum plates, or waste cloth between the part and the vise.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Always use the jack-up point when the shop jacks or rigid racks are used to support the vehicle.
- Apply grease onto sliding or revolving surfaces before installation.
- Before installing the O-ring or snap ring, apply a sufficient amount of gear oil to avoid damage and deformation.
- Avoid damaging the mating surface of the case.
- For parts which are not reusable, always use new parts. Other parts should be replaced with new parts as required.
- When handling oil or fuel, adhere to the following to prevent unexpected accident.
  - Be careful with fire.
  - Prepare a container to catch grease or oil, etc. If any grease or oil spills, wipe it off and clean immediately to prevent from penetrating into floor or flowing outside.
  - Follow all government and local regulations concerning disposal of refuse when disposing.
- Before disconnecting connectors of sensors or units, be sure to disconnect the ground cable from battery.
- Some vehicle components are extremely hot immediately after driving. Be wary of receiving burns from heated parts.

D: PREPARATION TOOL

1. SPECIAL TOOL

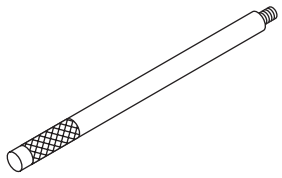
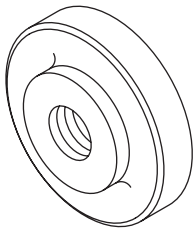
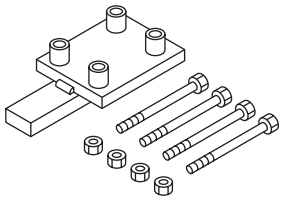
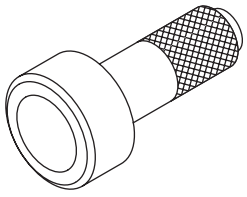
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-398477701	398477701	HANDLE	• Used for installing the rear bearing race. • Used for installing the front bearing race.
 ST-398477702	398477702	DRIFT	• Used for installing the front bearing race. (T-type) • Used for installing the rear bearing race. (VA1-type) • Used for installing side bearing race. (VA1-type)
 ST-398217700	398217700	ATTACHMENT SET	Stand for rear differential carrier disassembly and assembly.
 ST-498447120	498447120	INSTALLER	Used for installing the front oil seal.

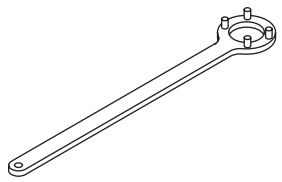
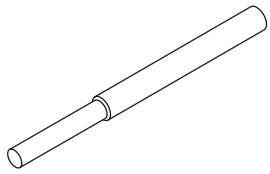
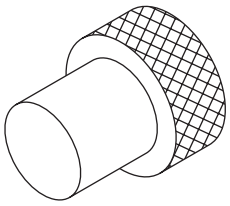
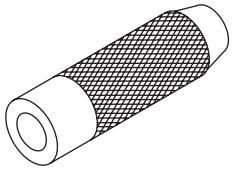
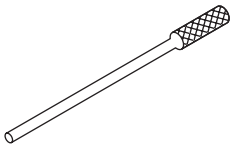
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498427200	498427200	FLANGE WRENCH	Used for stopping rotation of companion flange when removing and tightening self-lock nut.
 ST-398467700	398467700	DRIFT	Used for removing drive pinion shaft, pilot bearing and front bearing cone.
 ST-399780104	399780104	WEIGHT	• Used for installing the front bearing cone and the companion flange. • Used for installing the pilot bearing.
 ST-899580100	899580100	INSTALLER	Used for installing the front bearing cone and the pilot bearing.
 ST-899904100	899904100	STRAIGHT PIN REMOVER	• Used for removing and installing the pinion mate shaft lock pin. (T-type) • Used for removing and installing the pinion mate shaft spring pin. (VA1-type)

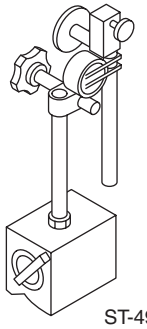
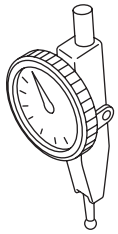
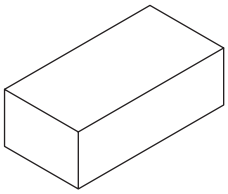
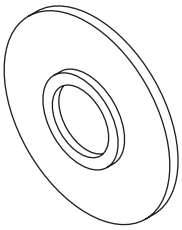
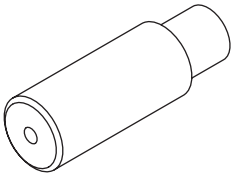
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498247001	498247001	MAGNET BASE	• Used for measuring backlash between side gear and pinion, and hypoid gear. • Used together with DIAL GAUGE (498247100).
 ST-498247100	498247100	DIAL GAUGE	• Used for measuring backlash between side gear and pinion, and hypoid gear. • Used together with MAGNET BASE (498247001).
 ST-398507704	398507704	BLOCK	Used for adjusting pinion height and preload.
 ST-398177700	398177700	INSTALLER	Used for installing the rear bearing cone. (T-type)
 ST-398457700	398457700	ATTACHMENT	Used for removing the side retainer. (T-type)

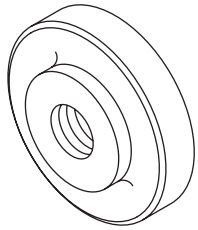
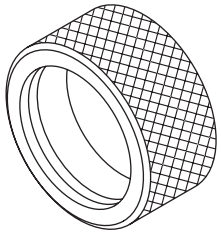
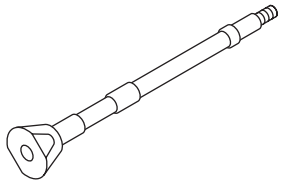
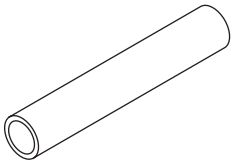
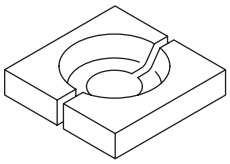
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-398477703	398477703	DRIFT 2	Used for installing the rear bearing race. (T-type)
 ST-398437700	398437700	DRIFT	Used for installing the side oil seal. (T-type)
 ST-398507702	398507702	DUMMY SHAFT	Used for adjusting pinion height and preload. (T-type)
 ST-398507703	398507703	DUMMY COLLAR	Used for adjusting pinion height and preload. (T-type)
 ST-398517700	398517700	REPLACER	Used for removing rear bearing cone. (T-type)

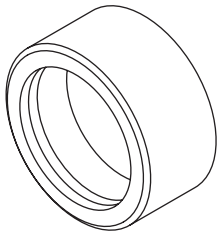
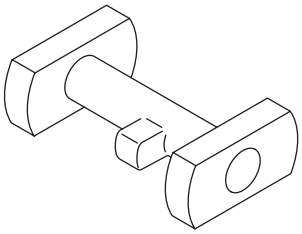
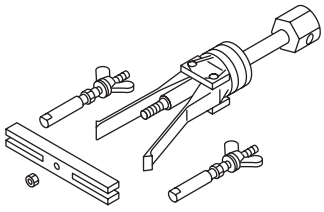
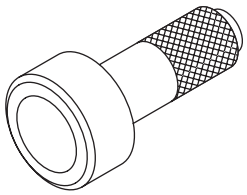
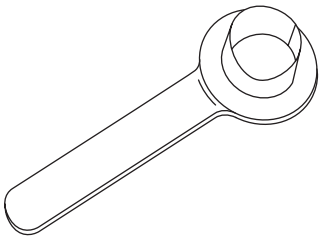
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-398487700	398487700	DRIFT	Used for installing side bearing cone. (T-type)
 ST-398507701	398507701	DIFFERENTIAL CARRIER GAUGE	Used for adjusting pinion height. (T-type)
 ST-398527700	398527700	PULLER ASSY	• Used for removing front oil seal. • Used for removing the side bearing race. (T-type) • Used for removing side oil seal.
 ST-398417700	398417700	DRIFT	Used for installing side bearing race. (T-type)
 ST28099PA090	28099PA090	OIL SEAL PROTECTOR	Used for installing the rear drive shaft to the rear differential. (For oil seal protection)

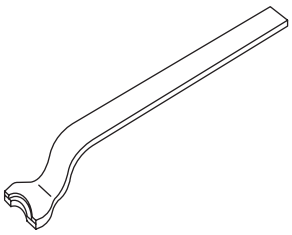
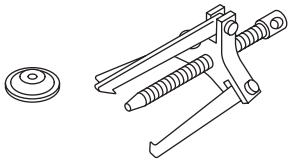
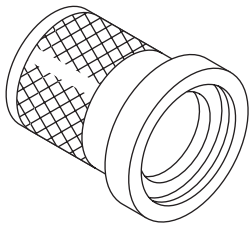
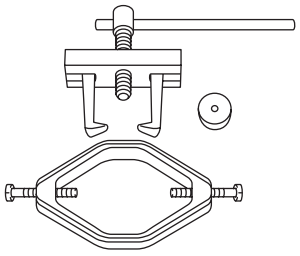
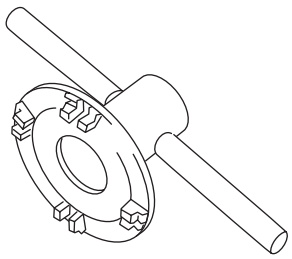
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST28099PA100	28099PA100	DRIVE SHAFT REMOVER	Used for removing the rear drive shaft from rear differential. (T-type)
 ST-399703600	399703600	PULLER ASSY	Used for removing companion flange.
 ST-899874100	899874100	INSTALLER	Used for installing the companion flange.
 ST18759AA000	18759AA000	PULLER ASSY	Used for removing the side bearing cone. (T-type)
 ST18630AA010	18630AA010	WRENCH COMPL RETAINER	• Used for removing and installing the side retainer. (VA1-type) • WRENCH ASSY (499787000) can also be used.

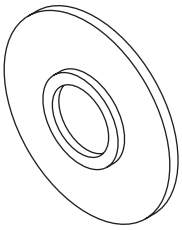
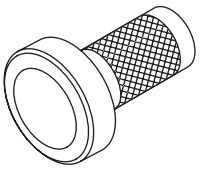
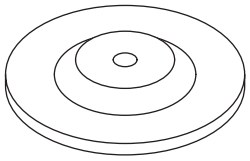
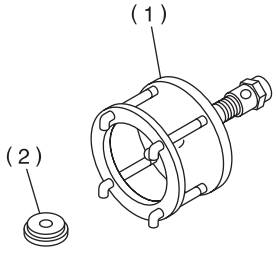
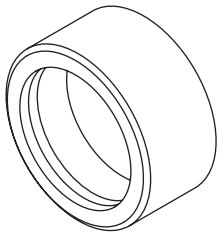
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498175500	498175500	INSTALLER	Used for installing the rear bearing cone. (VA1-type)
 ST498447100	498447100	INSTALLER	Used for installing the side oil seal. (VA1-type)
 ST-399520105	399520105	SEAT	• Used for removing the side bearing cone. (VA1-type) • Used together with PULLER SET (899524100). (VA1-type)
 ST-899524100	899524100	PULLER SET	• Used for removing the side bearing cone. (VA1-type) • Used together with SEAT (399520105). (1) Puller (2) Cap
 ST-498485400	498485400	DRIFT	Used for installing side bearing cone. (VA1-type)

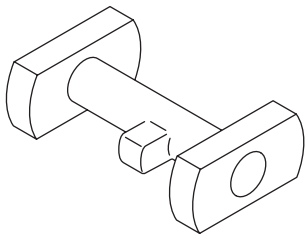
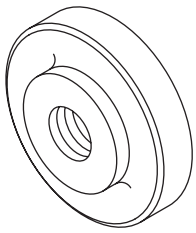
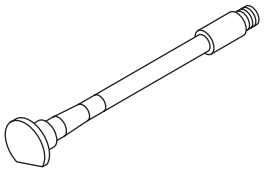
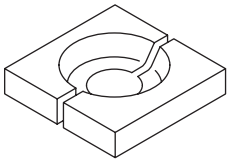
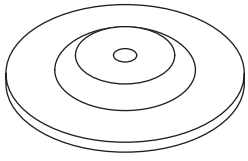
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-498505501	498505501	DIFFERENTIAL CARRIER GAUGE	Used for adjusting pinion height. (VA1-type)
 ST-498447110	498447110	DRIFT	Used for installing the front bearing race. (VA1-type)
 ST-498447150	498447150	DUMMY SHAFT	Used for adjusting pinion height and preload. (VA1-type)
 ST-498515500	498515500	REPLACER	Used for removing rear bearing cone. (VA1-type)
 ST-499705404	499705404	SEAT	• Used for removing the side bearing race. (VA1-type) • Used together with PULLER ASSY (499705401).

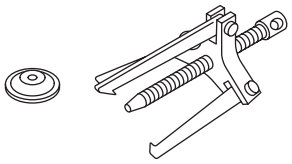
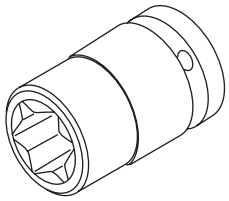
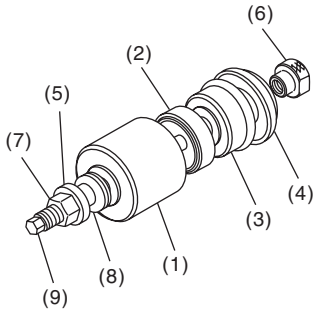
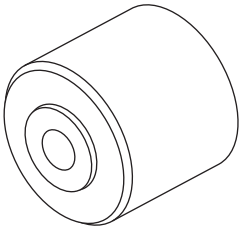
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-499705401	499705401	PULLER ASSY	• Used for removing the side bearing race. (VA1-type) • Used together with SEAT (499705404).
 ST18270KA020	18270KA020	SOCKET (E20)	Used for removing and installing the hypoid driven gear. (VA1-type)
 ST41399FG001	41399FG001	SPECIAL TOOL ASSY	• Used for removing and installing the rear differential mount bushing. • Use (1), (3), (5), (6), (7), (8) and (9) for removal. • Use (2), (4), (5), (6), (7), (8) and (9) for installation. (1) SPECIAL TOOL A (41399FG010) (2) SPECIAL TOOL B (41399FG020) (3) SPECIAL TOOL C (41399FG031) (4) SPECIAL TOOL D (41399FG041) (5) SPECIAL TOOL SLEEVE (41399FG050) (6) SPECIAL TOOL RING (41399FG061) (7) SPECIAL TOOL NUT (41399FG070) (8) SPECIAL TOOL BEARING (41399FG080) (9) SPECIAL TOOL SHAFT (41399FG091)
 ST41399FG010	41399FG010	SPECIAL TOOL A	• Used for removing the rear differential mount bushing. • For combination of tools for removal, refer to “SPECIAL TOOL ASSY (41399FG001)”.

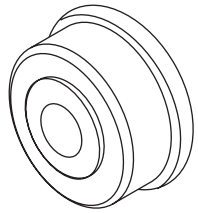
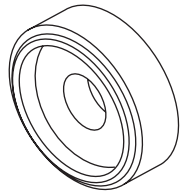
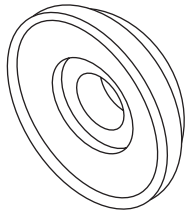
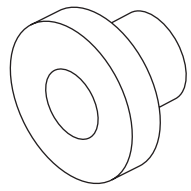
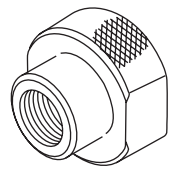
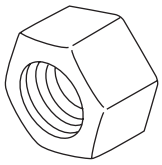
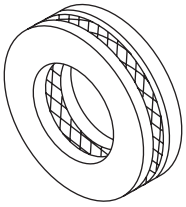
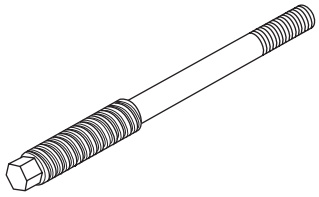
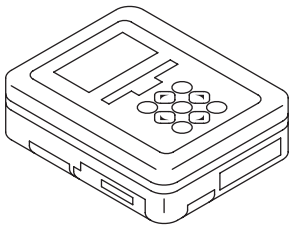
ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST41399FG020	41399FG020	SPECIAL TOOL B	• Used for installing the rear differential mount bushing. • For combination of tools for installation, refer to “SPECIAL TOOL ASSY (41399FG001)”.
 ST41399FG031	41399FG031	SPECIAL TOOL C	• Used for removing the rear differential mount bushing. • For combination of tools for removal, refer to “SPECIAL TOOL ASSY (41399FG001)”.
 ST41399FG041	41399FG041	SPECIAL TOOL D	• Used for installing the rear differential mount bushing. • For combination of tools for installation, refer to “SPECIAL TOOL ASSY (41399FG001)”.
 ST41399FG050	41399FG050	SPECIAL TOOL SLEEVE	• Used for removing and installing the rear differential mount bushing. • For combination of tools for removal and installation, refer to “SPECIAL TOOL ASSY (41399FG001)”.
 ST41399FG061	41399FG061	SPECIAL TOOL RING	• Used for removing and installing the rear differential mount bushing. • For combination of tools for removal and installation, refer to “SPECIAL TOOL ASSY (41399FG001)”.

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST41399FG070	41399FG070	SPECIAL TOOL NUT	• Used for removing and installing the rear differential mount bushing. • For combination of tools for removal and installation, refer to “SPECIAL TOOL ASSY (41399FG001)”.
 ST41399FG080	41399FG080	SPECIAL TOOL BEARING	• Used for removing and installing the rear differential mount bushing. • For combination of tools for removal and installation, refer to “SPECIAL TOOL ASSY (41399FG001)”.
 ST41399FG091	41399FG091	SPECIAL TOOL SHAFT	• Used for removing and installing the rear differential mount bushing. • For combination of tools for removal and installation, refer to “SPECIAL TOOL ASSY (41399FG001)”.
 ST1B022XU0	1B022XU0	SUBARU SELECT MONITOR III KIT	Used for setting of each function and troubleshooting for electrical system. NOTE: For detailed operation procedures of SUBARU SELECT MONITOR III, refer to “PC application help for Subaru Select Monitor”.

2. GENERAL TOOL

TOOL NAME	REMARKS
Transmission jack	Used for removing and installing the rear differential.
Puller	Used for removing the side bearing retainer.
Thickness gauge	Used for measuring clearance.
Hexagon wrench	Used for installing and removing the filler plug and drain plug.
Tire lever	Used for removing the rear drive shaft. (VA1-type)
Angle gauge	Used for installing the hypoid driven gear. (VA1-type)